

Date: Tuesday, 5/16/2006 10:40:48 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	: 27144		Part Number	: D2618		
Estimate Number	: 10897		Drawing Number	: D2618 REV B1		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 5/16/2006 S.O. No. : N/A		Drawing Revision	: B1		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 6/13/2006 Qty: 200 Um: Each		
Previous Run	: 24944		Type	: MACHINED PARTS		
Written By	: See Comment Below					
Checked & Approved By	: 06-05-16 K					
Comment	: Est Rev:F Re-format 05-11-22 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELRINR0500	Delrin Round Bar .50"
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Comment: Qty.: 0.2709 f(s)/Unit Total : 54.1800 f(s)
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Delrin Round Bar .50" black

(MDELRINR0500)

Batch: M101056

58'f



JF/M8 06/06/09

206

2.0 HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA195 & Dwg D2618.
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2. Debut	JF / M8 06/06/09
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206

3.0 QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F / M8 06/06/09

206

4.0 QC8	SECOND CHECK
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206-06-13 206

206

Comment: SECOND CHECK

5.0 PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST-53

206-06-13 206

M.F - 06/06/13

206

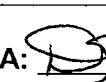
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: Date: 06/06/14

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Date: Tuesday, 5/16/2006 10:40:49 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 27144

Part Number: D2618

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Inspection Level 21

206
LSP 05/16/06

Job Completion



U 06.06.04

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	27144
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618	Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

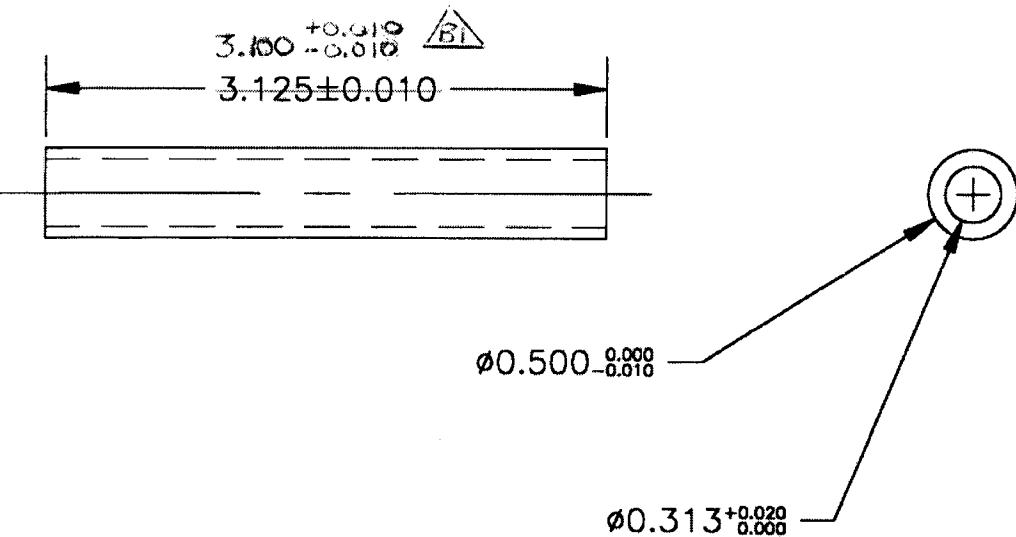
X First Article Prototype

Measured by:	MS	Audited by:	SG	Prototype Approval:	N/A
Date:	06/06/09	Date:	06/06/09	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	<i>[Signature]</i>

DART

DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
81	4P-ff 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED

MATERIAL: DELRIN OR TEFILON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27144